

# Anaerobic Wastewater Treatment

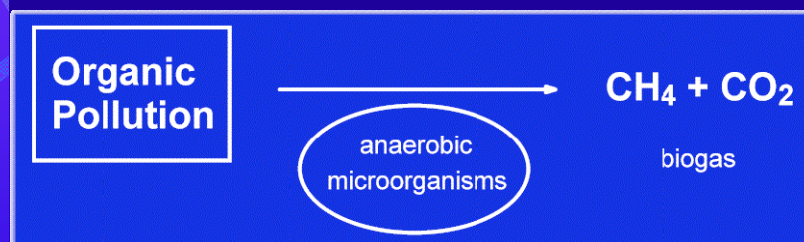
## UASB

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Maj 2020

## What is Anaerobic Biodegradation?



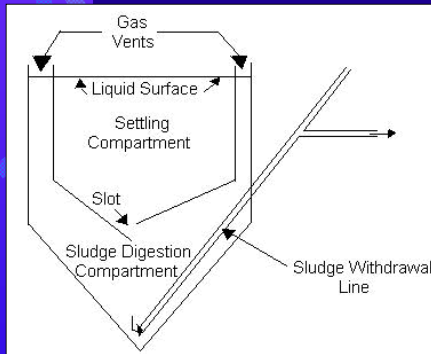
## Marsh Gas



## UASB

- Developed by Professor Gatzert Lettinga (University of Wageningen, The Netherlands)
- They are really just the latest development of septic tanks:
  1. The septic tank (1885)
  2. The Imhoff tank (1906) →
  3. **UASBs (1977)** – see

# Imhoff Tanks



Separation of sedimentation and digestion zones

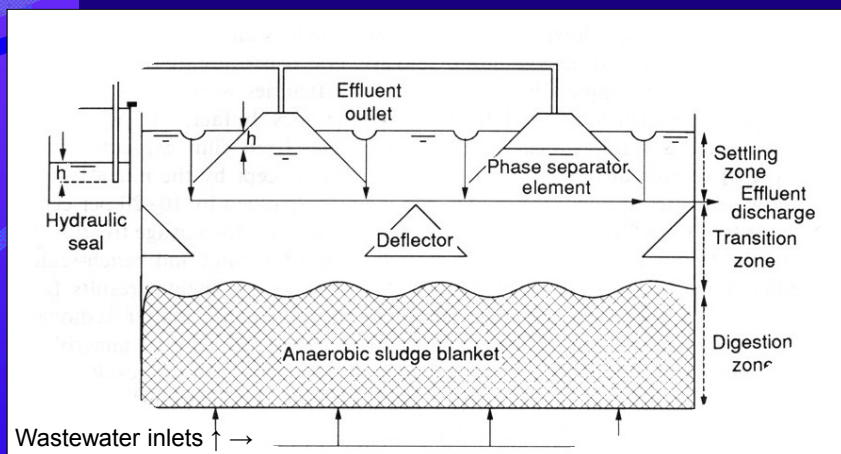


USA, 1936



Italy, 2010

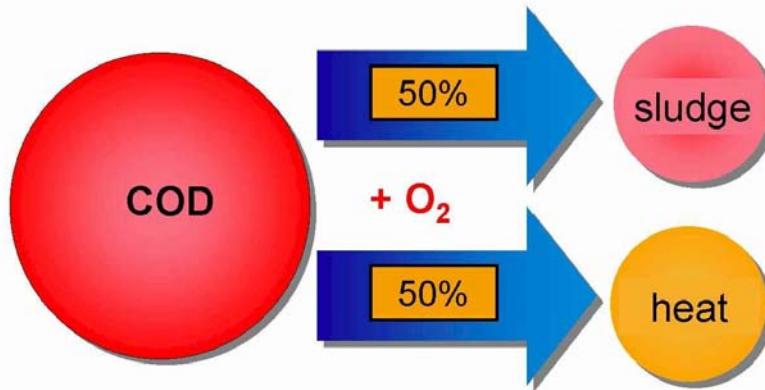
**UASBs:**  
more efficient but much more complicated:



Screened wastewater inlets at base of reactor

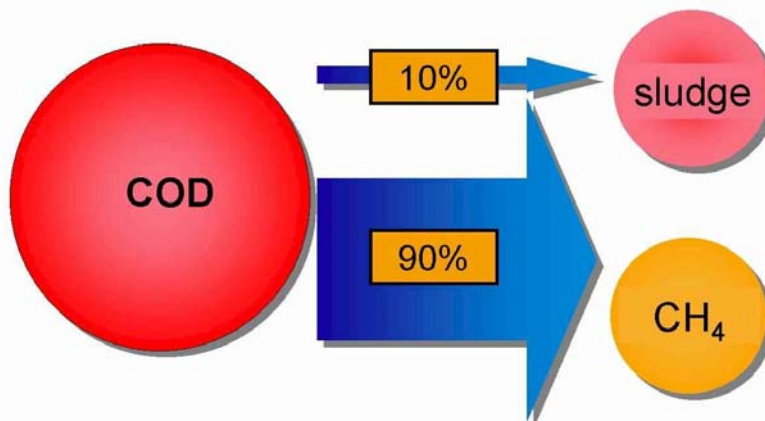
## COD Balance Aerobic Biodegradation

### COD Balance Aerobic

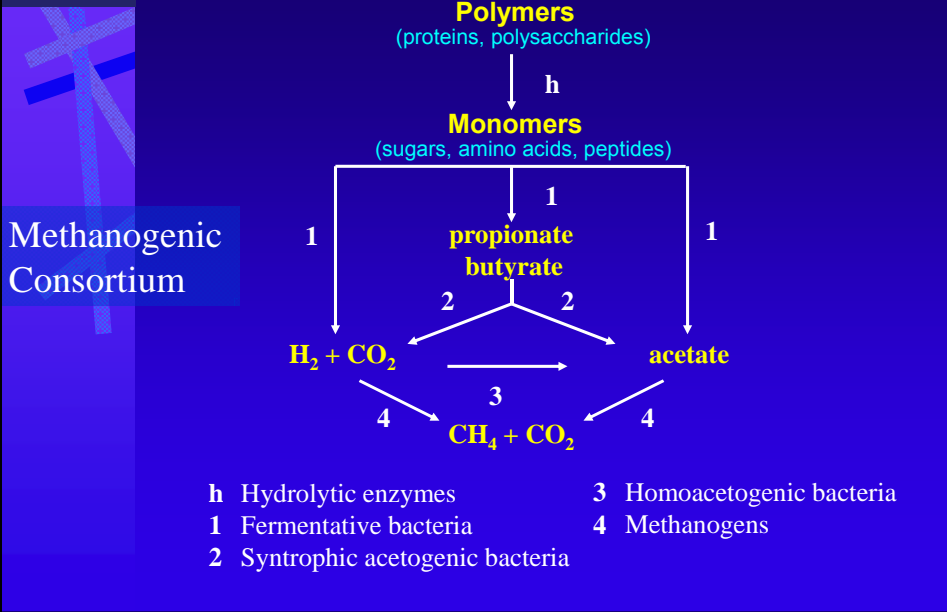


## COD Balance Anaerobic Biodegradation

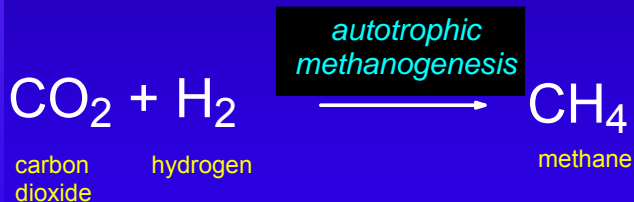
### COD Balance Anaerobic



## Overview Anaerobic Biodegradation

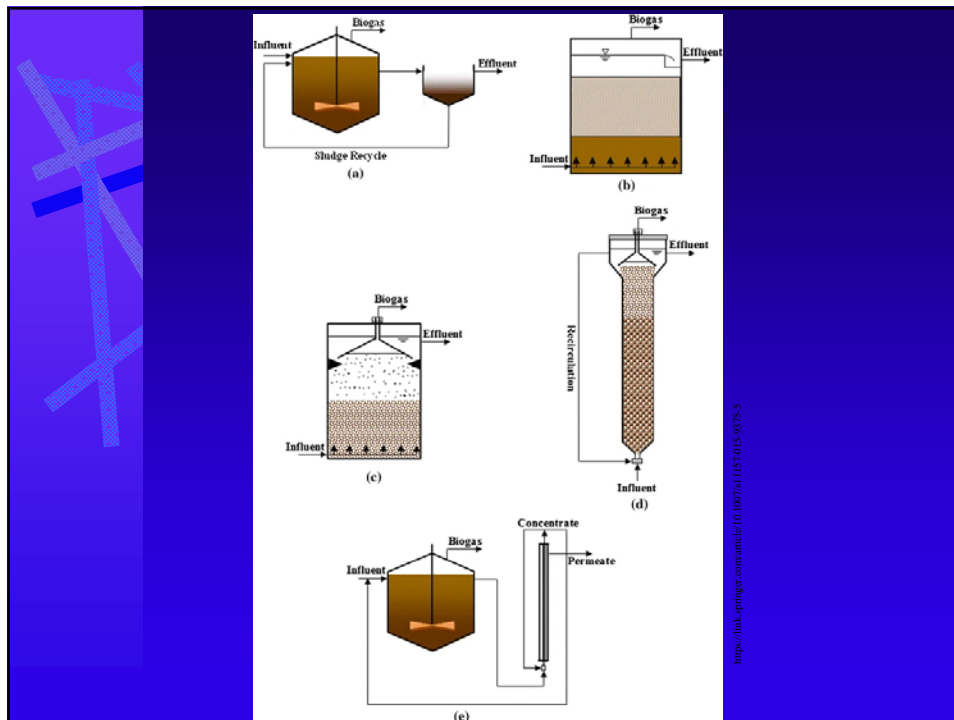


## Methanogenic Reactions



## Kinetic Parameters Anaerobes

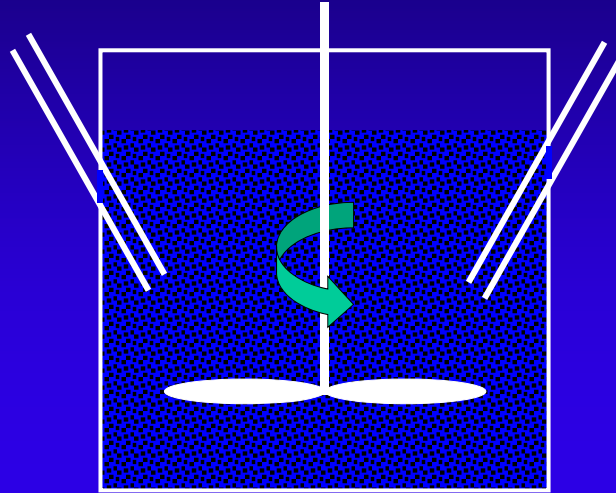
	Doubling Time days	Cell Yield g VSS g <sup>-1</sup> COD	Cell Activity g COD g <sup>-1</sup> VSS d <sup>-1</sup>	ks mM
Active Sludge (sugar) Aerobic Bacteria	0.030	0.40	57.8	0.25
Acidification (sugar) Fermentative Bacteria	0.125	0.14	39.6	ND
Acetogenesis (fatty acids) Acetogenic Bacteria	3.5	0.03	6.6	0.4
Methanogenesis Autotrophic (H <sub>2</sub> ) Acetoclastic (acetate)	0.5	0.07	19.6	0.004
Methanosarcina	1.5	0.04	11.6	5.0
Methanosaete	7.0	0.02	5.0	0.3



## CSTR

Dilution Rate ( $1/\text{HRT}$ ) Time < Growth Rate

*Methanosaete* ( $t_d = 7$  d), growth rate =  $\ln(2)/t_d = 0.1 \text{ d}^{-1}$   
so minimum HRT = 10 days

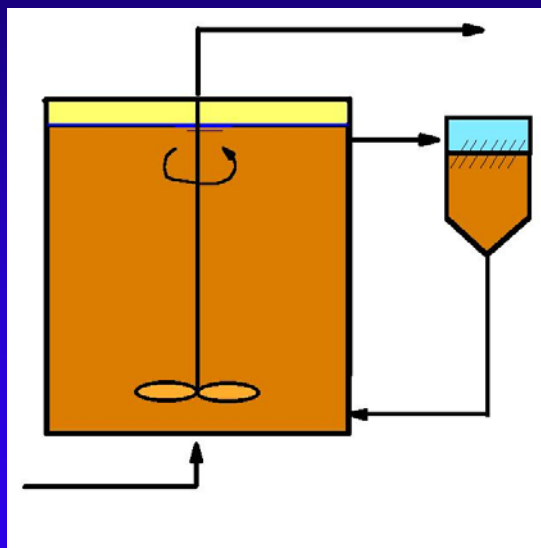


## Recycle of Active Biomass

Dilution Rate ( $1/\text{HRT}$ ) Time > Growth Rate

sludge retention time uncoupled from hydraulic retention time

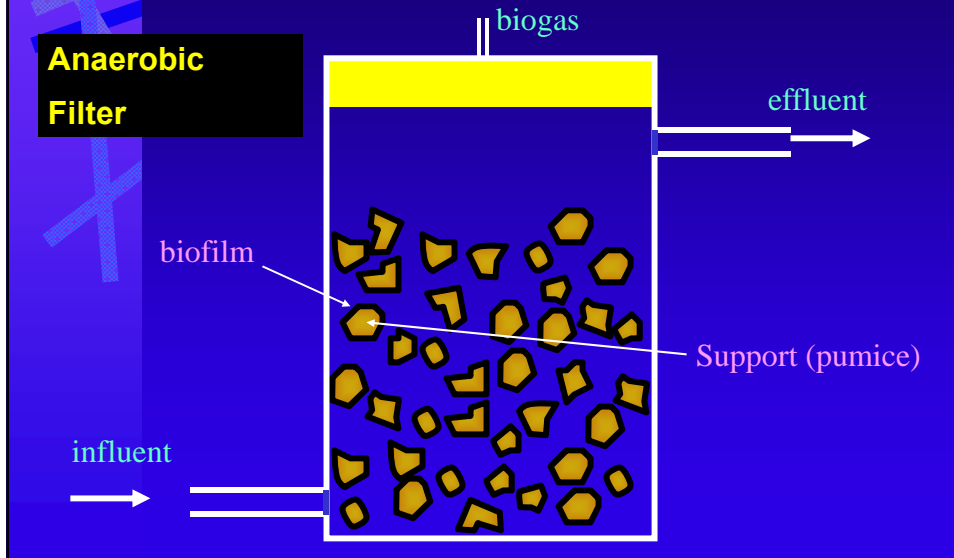
**Contact  
Process**



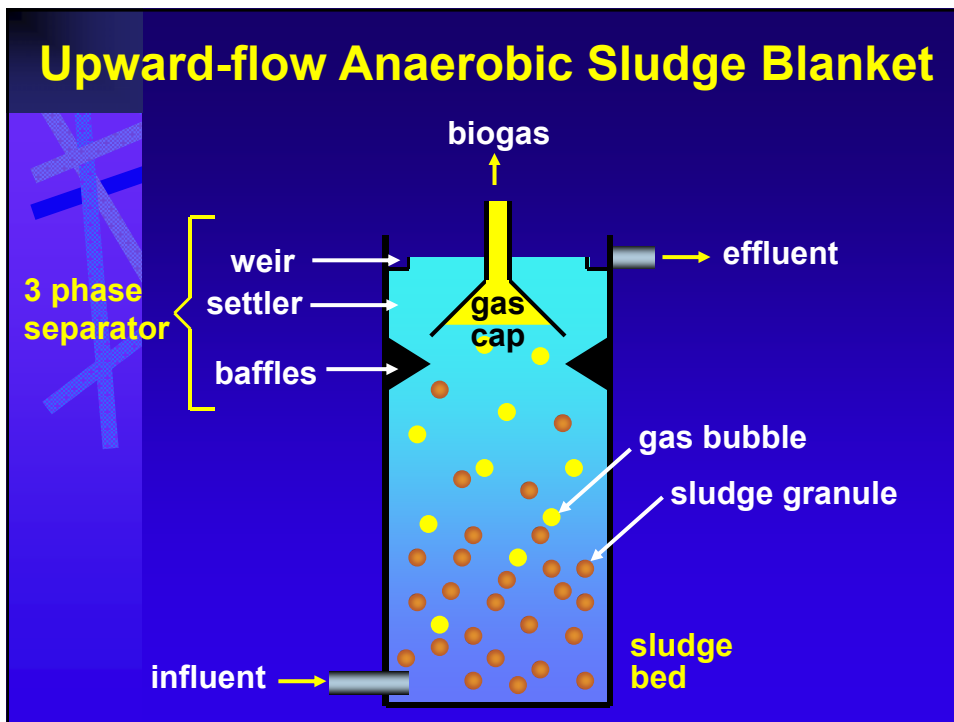
## Immobilization of Active Biomass

Dilution Rate ( $1/\text{HRT}$ ) Time > Growth Rate

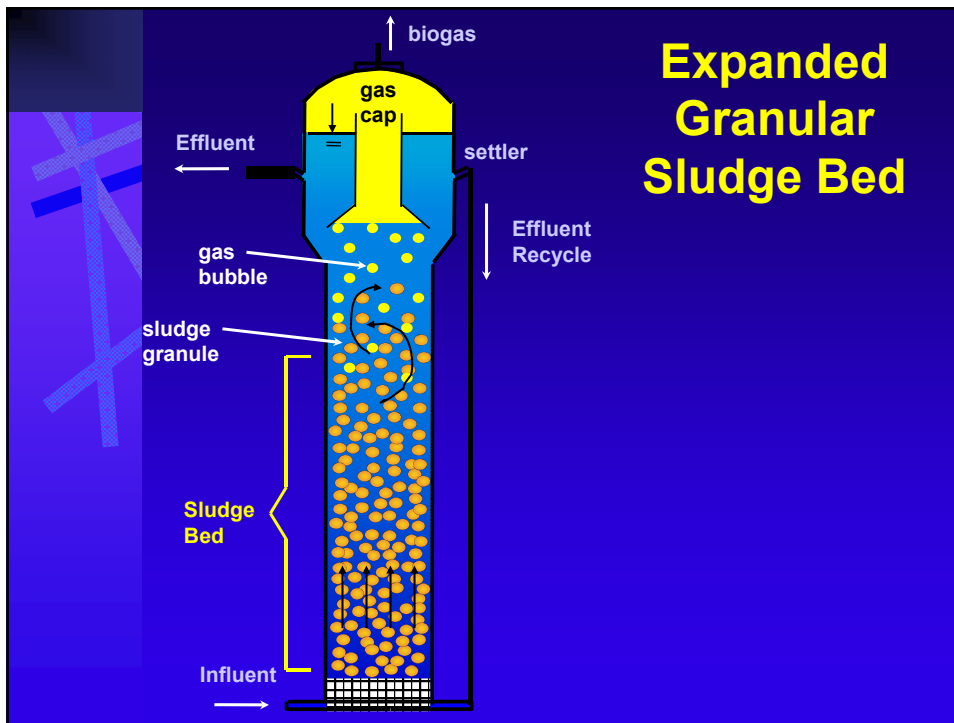
sludge retention time uncoupled from hydraulic retention time



## Upward-flow Anaerobic Sludge Blanket

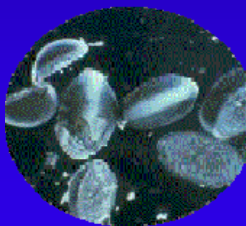




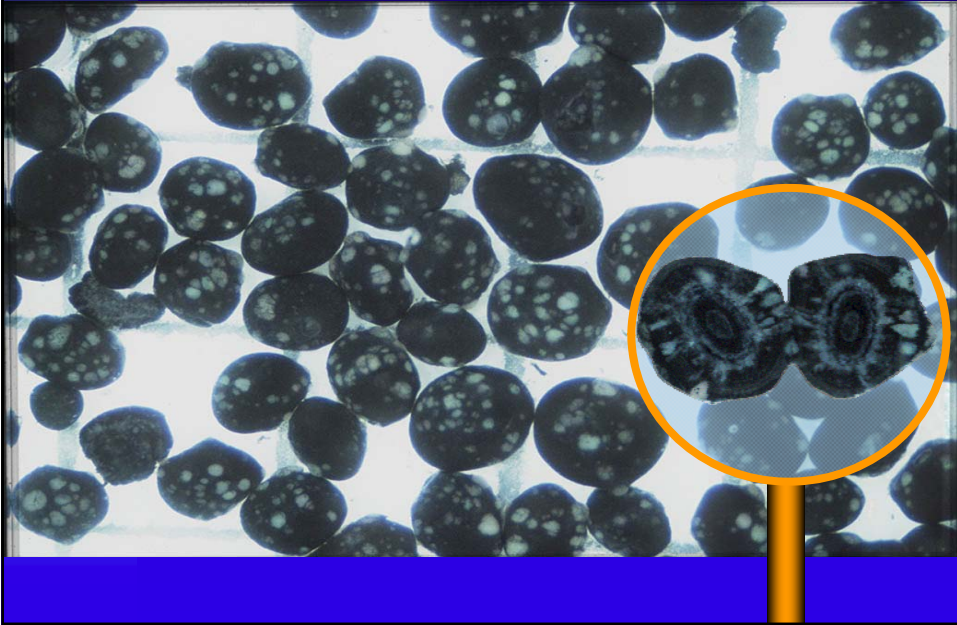


## Anaerobic Sludge Granules

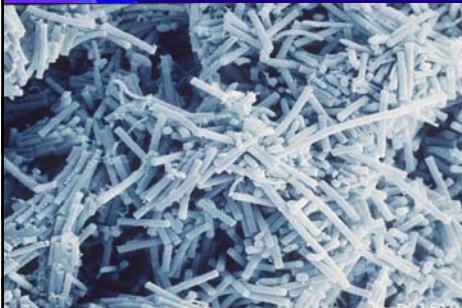
<b>Physical:</b>	<p>dense compact biofilms</p> <p>high settleability (30-80 m/h)</p> <p>high mechanical strength</p>
<b>Microbial:</b>	<p>balanced microbial community</p> <p>syntrophic partners closely associated</p> <p>high methanogenic activity (0.5 to 2.0 g COD/g VSS.d)</p> <p>protection from toxic shock</p>



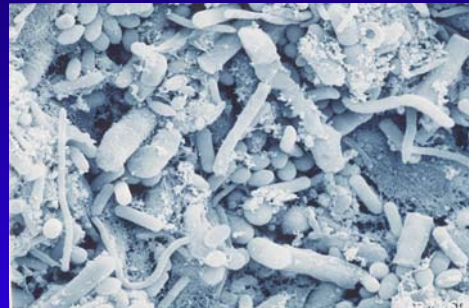
## Anaerobic Sludge Granules (close up)



## Anaerobic Sludge Granules (SEM)



Acetate as Substrate  
(*Methanosaeta*)



Sucrose as Substrate  
(mixed culture)

## Anaerobic Sludge Granules (settling)




granular flocculent dispersed

## Design Loads Full Scale UASB & EGSB

reactor	n	average design load
UASB	682	10 kg COD/m <sup>3</sup> .d
EGSB	198	20 kg COD/m <sup>3</sup> .d

Removal Efficiency of Biodegradable  
COD 85 to >90%

## History Anaerobic Treatment Technology

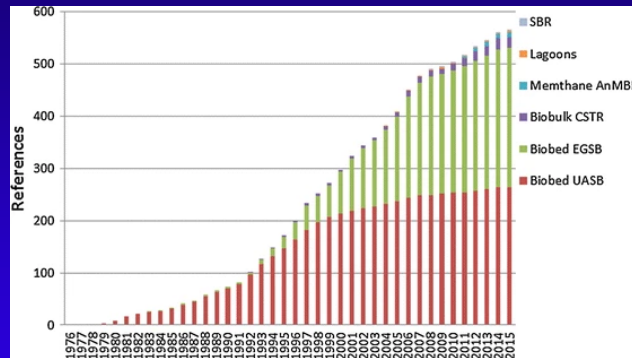
- **Originally: Slurry Digestion**  
Manures, Sludges
  - **60 to 80's: Agroindustrial Effluents**  
Brewery, Distillery, Food Processing
  - **80 to 90's: Pulp/Paper Effluents**  
Condensates, (C)TMP, Bleachery
  - **90's: Chemical/Petrochem. Effluents**  
Terephthalate, phenols
  - **90 to 00's: Anaerobic Bioremediation**  
PCE, BTEX
- 

## Most Important Markets for High Rate Anaerobic Treatment

- Breweries and beverage industry
- Distilleries and fermentation industry
- Food Industry
- Pulp and paper

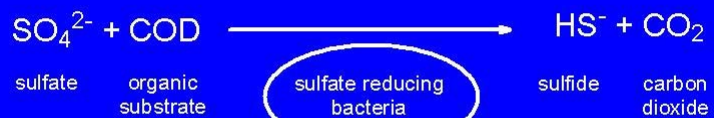
These four wastewater types account for 87% market

## Evolution of the market



Sales of anaerobic high rate reactors by Biothane-Veolia since the company's start-up (1976)

## UASB Technology for Removal and Recovery of Metals



## UASB performance

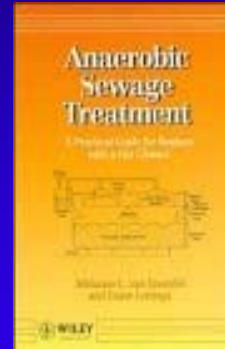
- Lettinga's equation for COD removal:

$$R = 100(1 - \theta^{-0.68})$$

R = percentage COD removal

$\theta$  = retention time, hours

So, for  $\theta = 8$  h, R = 70%



- Temperature – ??

## UASBs or Anaerobic Ponds?

- **UASBs**: retention time ~6–12 hours, but:
  - constructed in reinforced concrete
  - comparatively complex design
- **Anaerobic ponds**: retention time ~1–2 days
  - simple to construct
  - desludging less frequently needed

### Removal of different compounds by anaerobic digestion

Compound	Removal
Organic matter	High level of removal (but not good enough for direct discharge to surface waters; would need aerobic post-treatment)
Nitrogen and phosphorus	No removal
Pathogens	Not much removal unless operated at thermophilic* temperatures and very long retention times → multi-barrier approach for reuse
Heavy metals	No removal

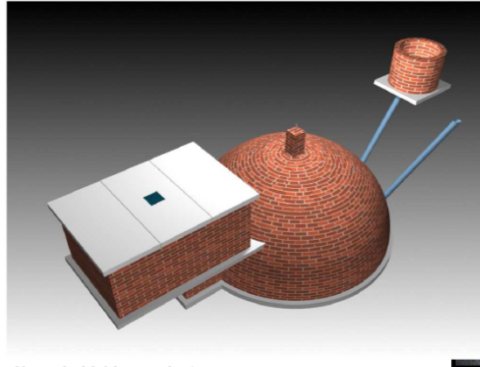
\* Thermophilic (~55°C) anaerobic digestion will achieve more pathogen removal than mesophilic (~35°C) anaerobic digestion

### Overview of commonly used anaerobic treatment technologies

#	Process name	Optimised mixing	Covered reactor	Biogas collection	Scale
1, 2	Septic tanks, anaerobic baffled reactors (ABR)	No / somewhat (for ABRs)	Yes	No / rarely	Household or neighbourhood
3	Household biogas plants*	No / somewhat (round shape)	Yes	Yes	Households, neighbourhoods, institutions, farms
4	Anaerobic ponds	No	No / sometimes	No / sometimes	Community
5	Upflow anaerobic sludge blanket reactor (UASB)	Yes	Yes	Yes	Neighbourhood, community, industries

\* Also called household biogas digesters or decentralised biogas plants (i.e. not just limited to households) – currently less well-known than the other technologies

## Household biogas plants (here: fixed dome type)

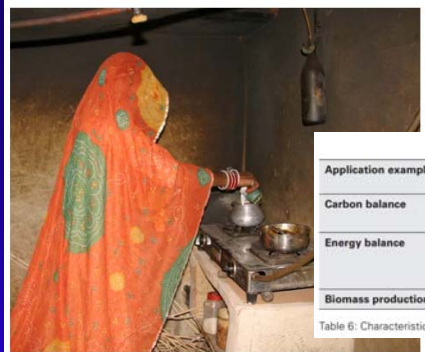


Widespread use e.g. in China, Nepal (SNV program)



Household biogas plant  
Source: Jan Lam, SNV (at NBP Dhaka, March 2007)

Source: Mantopi Lebofa, Lesotho, 2006



	Aerobic	Anaerobic
<b>Application example</b>	Trickling filters, oxidation ponds	Anaerobic reactor
<b>Carbon balance</b>	50% - CO <sub>2</sub> 50% - Biomass	95% - CH <sub>4</sub> +CO <sub>2</sub> (Biogas) 5% - Biomass
<b>Energy balance</b>	40% - Heat production 60% - Biomass	5% - Heat production 5% - Biomass 90% - Retained in CH <sub>4</sub>
<b>Biomass production</b>	Fast	Slow

Table 6: Characteristics of anaerobic vs aerobic digestion (Source: unknown)

Photo 13: Cooking with biogas in a home in Chauhanas Vas, near Ranthambhore, India. (Wright, 2004)

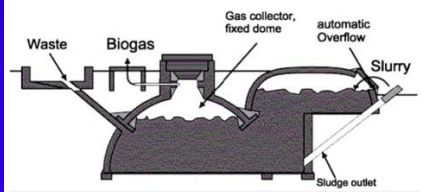


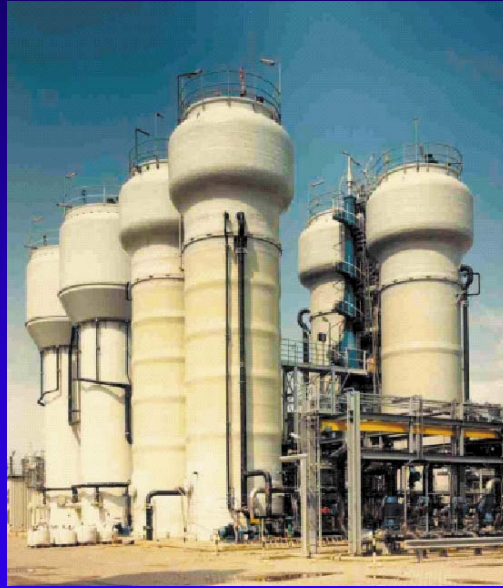
Figure 16: Illustration of a CAMARTEC biogas unit consisting of a FS-fed anaerobic digester (fixed-dome) with biogas collection. (TBW GmbH, Frankfurt)







## EGSB



Gist Brocades (yeast, pharmaceuticals) The Netherlands